





The Simco-Ion General Electronic Blower Model 6832 provides reliable, fast static charge control for benchtop work areas or mounted in confined spaces, allowing optimal electrostatics management that minimizes cost and maximizes protection for ESD-sensitive areas. An internal automatic balance control system ensures ionization continues to reach your target with complete accuracy presenting a significant time and cost savings.

Model 6832 delivers precisely balanced and directed ionization to your target without taking up valuable room in your environment. A greater concentration of emitter points and internal circuitry suited for high humidity applications makes the Model 6832 the standard choice for environments that need quality ESD protection with a proven design.

### **Features**

- ±10V or better balance
- Cleanliness rated at ISO 14644 Class 4 (Fed. Std. 209e Class 10)
- FMS connection and alarms for management control
- · Manual emitter point cleaning system
- Small footprint @ 60 mm depth

# **Benefits**

 Provides the best corona-based ESD protection for maximizing yields

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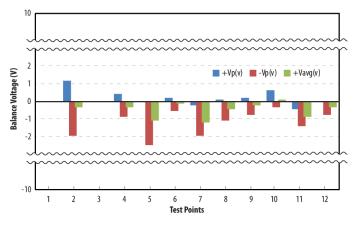
- Designed for use in an environment with a controlled level of contamination
- · Increased control with immediate notification of alarms
- Reducing maintenance costs and improved performance
- Designed for confined space applications



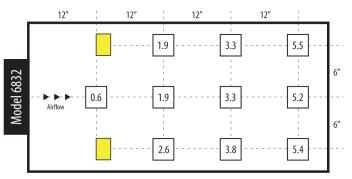
Specifications					
Input Voltage	24 VDC (470 mA max)				
Discharge <sup>1</sup>	${<}2$ sec @ 1' (30 cm) (typ) taken in-line from center of fan ( $\pm 1000\text{-}100\text{V})$				
Balance	<±10V (typ)				
lon Emission	Steady-state DC (corona discharge)				
Emitters	Titanium emitter points, 8 per fan				
Airflow	129 cfm (typ) @ high speed				
Cleanroom Class	Meets ISO 14644 Class 4 (Fed Std. 209E Class 10)				
Operating Env	Temperature 50-90°F (10-32°C), humidity 30-70% RH, non-condensing				
Ozone	0.005 ppm (typ)				
Indicators	Green POWER on, red FAN stall, red FAULT with optional AUDIBLE ALARM				
Audible Noise	High fan 61 dB (typ), low fan 52 dB (typ); measured @ 12" (30.5 cm) from fan				
Mounting	Tilt lock mounting stand				
Controls	Power/fan speed DIP switch with 4 speed/velocity settings, balance adjustment, FMS connections				
Options Audible alarm					
Enclosure	Powder-coated aluminum				
Dimensions	7.33"H x 5.12"W x 2.36"D (18.6 x 13 x 6.0 cm)				
Weight	2.03 lb (0.92 kg)				
Warranty	Two year limited warranty				
Certifications					
Power Adapter 14	-21328				
Input Voltage	100-240 VAC 50/60 Hz				
Output Voltage	24 VDC, 30W				
Dimensions	3.9″L x 1.4″H x 2.1″W (99 x 36 x 52 mm)				
Weight	7 oz (200g)				
Certifications					

**Balance Performance** 

Performance test results for high fan speed per ANSI/ESD STM3.1-2015 standard are shown below. High fan speed is one of four fan speeds; high, medium-high, medium-low and low.



## Discharge Time Performance



1. Tested in accordance with ANSI/ESD STM3.1-2015.

### **Ordering Information**

91-6832-01	6832 blower, standard
91-6832-01A	6832 blower standard with audible alarm

## **Dip Switch Settings**

#### Fan Speed

The 2 dip switches control the fan speed (4 speeds are available). The switch settings for each fan speed are shown in the table on the right.

Fan Speed Selection					
Switch Setting	Fan Speed				
	Low				
	Medium-Low				
	Medium-High				
	High				

#### **Audible Alarm**

An audible alarm that operates in addition to the visible array of 3 each LEDs on the front of the blower indicates operational failures including a stalled fan or loss of ionization.

Discharge time in seconds (1000-100V), **fan speed set to high**; blower 12" from CPM measuring plate; CPM test plate 7.2" from table; discharge times slightly longer for 230 VAC, 50 Hz unit. Yellow cell without value = decay time over 30 seconds.

#### Airflow

	Distance to CPM						
Fan Speed	@ Fan Face (m/sec)	CFM	12″ (m/sec)	CFM	24″ (m/sec)	CFM	Tolerance
High	6.1	125.0	2.8	56.4	1.9	39.0	
Medium High	5.7	117.0	2.6	52.6	1.6	33.0	(±10%)
Medium Low	3.7	76.0	1.7	35.1	1.0	21.0	
Low	2.0	41.0	0.7	13.7	0.4	8.0	



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